

TG004. CHANGE-OVER PROCEDURE

“Different lubricants can have different properties, thus it is always important to focus on the change-over procedure to reduce the risk of any issues during the change-over process from one supplier to another”

Always limit the mixing of lubricants from different suppliers and ensure that before adding in fresh and new lubricants to the storage tank the current lubricant in the storage tank should be at its minimum quantity.



When lubricant from a new supplier is required, the new lubricant shall always be filled on top of the lubricant that is currently in use. It is always a good practice to check the compatibility and miscibility of the used oil before topping with the new lubricant. This process can be fulfilled by conducting sampling and analysis of the current in use lubricant or by checking the latest/up-to-date used oil analysis report.

In the event of any big quantities of lubricants that contain detergent additives, kindly ensure that special care and consideration should be taken as it is highly dependant on the condition and cleanliness of the machinery that it is used for.

In regards to the synthetic oil products, it is not advisable to mix different synthetic oils together and mix synthetic oil with mineral oils.

In case of any queries or in doubt, please approach our Marine Oil Customer Service Department in Singapore +65 6702 4395.